

**TABLE 23 Type M Thermocouple**— thermoelectric voltage as a function of temperature (°C); reference junctions at 0 °C

°C	0	1	2	3	4	5	6	7	8	9	10	°C
Thermoelectric Voltage in Millivolts												
-50	-1.732											-50
-40	-1.404	-1.437	-1.470	-1.503	-1.536	-1.569	-1.602	-1.634	-1.667	-1.699	-1.732	-40
-30	-1.067	-1.101	-1.135	-1.169	-1.203	-1.236	-1.270	-1.304	-1.337	-1.370	-1.404	-30
-20	-0.720	-0.755	-0.790	-0.825	-0.860	-0.895	-0.929	-0.964	-0.998	-1.032	-1.067	-20
-10	-0.365	-0.401	-0.436	-0.472	-0.508	-0.543	-0.579	-0.614	-0.650	-0.685	-0.720	-10
0	0.000	-0.037	-0.074	-0.110	-0.147	-0.183	-0.220	-0.256	-0.292	-0.329	-0.365	0
0	0.000	0.037	0.074	0.111	0.148	0.186	0.223	0.260	0.298	0.336	0.373	0
10	0.373	0.411	0.449	0.487	0.525	0.563	0.602	0.640	0.678	0.717	0.755	10
20	0.755	0.794	0.833	0.872	0.911	0.950	0.989	1.028	1.067	1.106	1.146	20
30	1.146	1.185	1.225	1.264	1.304	1.344	1.384	1.424	1.464	1.504	1.544	30
40	1.544	1.585	1.625	1.665	1.706	1.747	1.787	1.828	1.869	1.910	1.951	40
50	1.951	1.992	2.033	2.074	2.115	2.157	2.198	2.240	2.281	2.323	2.365	50
60	2.365	2.407	2.448	2.490	2.532	2.575	2.617	2.659	2.701	2.744	2.786	60
70	2.786	2.829	2.871	2.914	2.957	2.999	3.042	3.085	3.128	3.171	3.215	70
80	3.215	3.258	3.301	3.344	3.388	3.431	3.475	3.518	3.562	3.606	3.650	80
90	3.650	3.693	3.737	3.781	3.825	3.869	3.914	3.958	4.002	4.047	4.091	90
100	4.091	4.135	4.180	4.225	4.269	4.314	4.359	4.404	4.448	4.493	4.538	100
110	4.538	4.583	4.629	4.674	4.719	4.764	4.810	4.855	4.900	4.946	4.992	110
120	4.992	5.037	5.083	5.129	5.174	5.220	5.266	5.312	5.358	5.404	5.450	120
130	5.450	5.496	5.542	5.589	5.635	5.681	5.727	5.774	5.820	5.867	5.913	130
140	5.913	5.960	6.007	6.053	6.100	6.147	6.194	6.241	6.287	6.334	6.381	140
150	6.381	6.428	6.476	6.523	6.570	6.617	6.664	6.712	6.759	6.806	6.854	150
160	6.854	6.901	6.949	6.996	7.044	7.091	7.139	7.186	7.234	7.282	7.330	160
170	7.330	7.377	7.425	7.473	7.521	7.569	7.617	7.665	7.713	7.761	7.809	170
180	7.809	7.857	7.905	7.954	8.002	8.050	8.098	8.147	8.195	8.243	8.292	180
190	8.292	8.340	8.388	8.437	8.485	8.534	8.582	8.631	8.679	8.728	8.777	190
200	8.777	8.825	8.874	8.923	8.971	9.020	9.069	9.118	9.166	9.215	9.264	200
210	9.264	9.313	9.362	9.410	9.459	9.508	9.557	9.606	9.655	9.704	9.753	210
220	9.753	9.802	9.851	9.900	9.949	9.998	10.047	10.096	10.145	10.194	10.243	220
230	10.243	10.292	10.341	10.390	10.439	10.488	10.537	10.586	10.636	10.685	10.734	230
240	10.734	10.783	10.832	10.881	10.930	10.979	11.028	11.078	11.127	11.176	11.225	240
250	11.225	11.274	11.323	11.372	11.421	11.470	11.519	11.568	11.618	11.667	11.716	250
260	11.716	11.765	11.814	11.863	11.912	11.961	12.010	12.059	12.108	12.156	12.205	260
270	12.205	12.254	12.303	12.352	12.401	12.450	12.499	12.547	12.596	12.645	12.694	270
280	12.694	12.742	12.791	12.840	12.888	12.937	12.985	13.034	13.083	13.131	13.180	280
290	13.180	13.228	13.276	13.325	13.373	13.421	13.470	13.518	13.566	13.614	13.663	290
300	13.663	13.711	13.759	13.807	13.855	13.903	13.951	13.998	14.046	14.094	14.142	300
310	14.142	14.189	14.237	14.285	14.332	14.380	14.427	14.474	14.522	14.569	14.616	310
320	14.616	14.663	14.711	14.758	14.805	14.852	14.898	14.945	14.992	15.039	15.085	320
330	15.085	15.132	15.178	15.225	15.271	15.317	15.364	15.410	15.456	15.502	15.548	330
340	15.548	15.594	15.639	15.685	15.731	15.776	15.822	15.867	15.912	15.957	16.002	340
350	16.002	16.047	16.092	16.137	16.182	16.227	16.271	16.316	16.360	16.404	16.448	350
360	16.448	16.492	16.536	16.580	16.624	16.667	16.711	16.754	16.798	16.841	16.884	360
370	16.884	16.927	16.970	17.013	17.056	17.099	17.142	17.185	17.228	17.271	17.314	370
380	17.314	17.357	17.400	17.443	17.487	17.530	17.573	17.616	17.659	17.703	17.746	380
390	17.746	17.789	17.833	17.876	17.920	17.963	18.007	18.050	18.094	18.137	18.181	390
400	18.181	18.225	18.268	18.312	18.356	18.399	18.443	18.487	18.531	18.575	18.618	400
410	18.618	18.662	18.706	18.750	18.794	18.838	18.882	18.926	18.971	19.015	19.059	410
420	19.059	19.103	19.147	19.192	19.236	19.280	19.325	19.369	19.413	19.458	19.502	420
430	19.502	19.547	19.592	19.636	19.681	19.725	19.770	19.815	19.860	19.904	19.949	430
440	19.949	19.994	20.039	20.084	20.129	20.174	20.219	20.264	20.309	20.354	20.399	440

**TABLE 23 Type M Thermocouple**— thermoelectric voltage as a function of temperature (°C); reference junctions at 0 °C



°C	0	1	2	3	4	5	6	7	8	9	10	°C
Thermoelectric Voltage in Millivolts												
450	20.399	20.445	20.490	20.535	20.580	20.626	20.671	20.717	20.762	20.808	20.853	450
460	20.853	20.899	20.944	20.990	21.035	21.081	21.127	21.173	21.218	21.264	21.310	460
470	21.310	21.356	21.402	21.448	21.494	21.540	21.586	21.632	21.678	21.725	21.771	470
480	21.771	21.817	21.863	21.910	21.956	22.002	22.049	22.095	22.142	22.188	22.235	480
490	22.235	22.282	22.328	22.375	22.422	22.468	22.515	22.562	22.609	22.656	22.703	490
500	22.703	22.750	22.797	22.844	22.891	22.938	22.985	23.032	23.080	23.127	23.174	500
510	23.174	23.221	23.269	23.316	23.364	23.411	23.459	23.506	23.554	23.601	23.649	510
520	23.649	23.697	23.744	23.792	23.840	23.888	23.936	23.984	24.032	24.079	24.127	520
530	24.127	24.176	24.224	24.272	24.320	24.368	24.416	24.465	24.513	24.561	24.610	530
540	24.610	24.658	24.706	24.755	24.803	24.852	24.900	24.949	24.998	25.046	25.095	540
550	25.095	25.144	25.193	25.241	25.290	25.339	25.388	25.437	25.486	25.535	25.584	550
560	25.584	25.633	25.682	25.732	25.781	25.830	25.879	25.929	25.978	26.027	26.077	560
570	26.077	26.126	26.176	26.225	26.275	26.324	26.374	26.423	26.473	26.523	26.573	570
580	26.573	26.622	26.672	26.722	26.772	26.822	26.872	26.922	26.972	27.022	27.072	580
590	27.072	27.122	27.172	27.222	27.272	27.323	27.373	27.423	27.474	27.524	27.574	590
600	27.574	27.625	27.675	27.726	27.776	27.827	27.877	27.928	27.979	28.029	28.080	600
610	28.080	28.131	28.182	28.232	28.283	28.334	28.385	28.436	28.487	28.538	28.589	610
620	28.589	28.640	28.691	28.742	28.794	28.845	28.896	28.947	28.999	29.050	29.101	620
630	29.101	29.153	29.204	29.256	29.307	29.358	29.410	29.462	29.513	29.565	29.616	630
640	29.616	29.668	29.720	29.772	29.823	29.875	29.927	29.979	30.031	30.083	30.135	640
650	30.135	30.187	30.239	30.291	30.343	30.395	30.447	30.499	30.552	30.604	30.656	650
660	30.656	30.708	30.761	30.813	30.865	30.918	30.970	31.023	31.075	31.128	31.180	660
670	31.180	31.233	31.285	31.338	31.391	31.443	31.496	31.549	31.601	31.654	31.707	670
680	31.707	31.760	31.813	31.866	31.919	31.972	32.025	32.078	32.131	32.184	32.237	680
690	32.237	32.290	32.343	32.396	32.450	32.503	32.556	32.609	32.663	32.716	32.769	690
700	32.769	32.823	32.876	32.930	32.983	33.037	33.090	33.144	33.197	33.251	33.304	700
710	33.304	33.358	33.412	33.465	33.519	33.573	33.627	33.681	33.734	33.788	33.842	710
720	33.842	33.896	33.950	34.004	34.058	34.112	34.166	34.220	34.274	34.328	34.382	720
730	34.382	34.436	34.491	34.545	34.599	34.653	34.708	34.762	34.816	34.871	34.925	730
740	34.925	34.979	35.034	35.088	35.143	35.197	35.252	35.306	35.361	35.415	35.470	740
750	35.470	35.525	35.579	35.634	35.689	35.743	35.798	35.853	35.908	35.962	36.017	750
760	36.017	36.072	36.127	36.182	36.237	36.292	36.347	36.402	36.457	36.512	36.567	760
770	36.567	36.622	36.677	36.732	36.787	36.842	36.898	36.953	37.008	37.063	37.119	770
780	37.119	37.174	37.229	37.284	37.340	37.395	37.451	37.506	37.561	37.617	37.672	780
790	37.672	37.728	37.783	37.839	37.894	37.950	38.006	38.061	38.117	38.173	38.228	790
800	38.228	38.284	38.340	38.395	38.451	38.507	38.563	38.618	38.674	38.730	38.786	800
810	38.786	38.842	38.898	38.954	39.010	39.066	39.122	39.178	39.234	39.290	39.346	810
820	39.346	39.402	39.458	39.514	39.570	39.626	39.682	39.739	39.795	39.851	39.907	820
830	39.907	39.964	40.020	40.076	40.132	40.189	40.245	40.301	40.358	40.414	40.471	830
840	40.471	40.527	40.583	40.640	40.696	40.753	40.809	40.866	40.923	40.979	41.036	840
850	41.036	41.092	41.149	41.205	41.262	41.319	41.375	41.432	41.489	41.546	41.602	850
860	41.602	41.659	41.716	41.773	41.829	41.886	41.943	42.000	42.057	42.114	42.171	860
870	42.171	42.228	42.284	42.341	42.398	42.455	42.512	42.569	42.626	42.683	42.740	870
880	42.740	42.797	42.855	42.912	42.969	43.026	43.083	43.140	43.197	43.255	43.312	880
890	43.312	43.369	43.426	43.483	43.541	43.598	43.655	43.712	43.770	43.827	43.884	890
900	43.884	43.942	43.999	44.057	44.114	44.171	44.229	44.286	44.344	44.401	44.459	900
910	44.459	44.516	44.574	44.631	44.689	44.746	44.804	44.861	44.919	44.976	45.034	910
920	45.034	45.092	45.149	45.207	45.264	45.322	45.380	45.438	45.495	45.553	45.611	920
930	45.611	45.668	45.726	45.784	45.842	45.899	45.957	46.015	46.073	46.131	46.189	930
940	46.189	46.246	46.304	46.362	46.420	46.478	46.536	46.594	46.652	46.710	46.768	940
°C	0	1	2	3	4	5	6	7	8	9	10	°C

**TABLE 23 Type M Thermocouple**— *thermoelectric voltage as a function of temperature (°C); reference junctions at 0 °C*

°C	0	1	2	3	4	5	6	7	8	9	10	°C
Thermoelectric Voltage in Millivolts												
950	46.768	46.826	46.884	46.942	47.000	47.058	47.116	47.174	47.232	47.290	47.348	950
960	47.348	47.406	47.464	47.522	47.580	47.639	47.697	47.755	47.813	47.871	47.929	960
970	47.929	47.988	48.046	48.104	48.162	48.220	48.279	48.337	48.395	48.454	48.512	970
980	48.512	48.570	48.628	48.687	48.745	48.803	48.862	48.920	48.979	49.037	49.095	980
990	49.095	49.154	49.212	49.271	49.329	49.387	49.446	49.504	49.563	49.621	49.680	990
1000	49.680	49.738	49.797	49.855	49.914	49.972	50.031	50.090	50.148	50.207	50.265	1000
1010	50.265	50.324	50.383	50.441	50.500	50.558	50.617	50.676	50.734	50.793	50.852	1010
1020	50.852	50.911	50.969	51.028	51.087	51.145	51.204	51.263	51.322	51.380	51.439	1020
1030	51.439	51.498	51.557	51.616	51.674	51.733	51.792	51.851	51.910	51.969	52.027	1030
1040	52.027	52.086	52.145	52.204	52.263	52.322	52.381	52.440	52.499	52.558	52.617	1040
1050	52.617	52.676	52.735	52.793	52.852	52.911	52.970	53.029	53.089	53.148	53.207	1050
1060	53.207	53.266	53.325	53.384	53.443	53.502	53.561	53.620	53.679	53.738	53.797	1060
1070	53.797	53.856	53.916	53.975	54.034	54.093	54.152	54.211	54.271	54.330	54.389	1070
1080	54.389	54.448	54.507	54.567	54.626	54.685	54.744	54.803	54.863	54.922	54.981	1080
1090	54.981	55.041	55.100	55.159	55.218	55.278	55.337	55.396	55.456	55.515	55.574	1090
1100	55.574	55.634	55.693	55.752	55.812	55.871	55.930	55.990	56.049	56.109	56.168	1100
1110	56.168	56.227	56.287	56.346	56.406	56.465	56.525	56.584	56.644	56.703	56.762	1110
1120	56.762	56.822	56.881	56.941	57.000	57.060	57.119	57.179	57.238	57.298	57.357	1120
1130	57.357	57.417	57.477	57.536	57.596	57.655	57.715	57.774	57.834	57.894	57.953	1130
1140	57.953	58.013	58.072	58.132	58.191	58.251	58.311	58.370	58.430	58.490	58.549	1140
1150	58.549	58.609	58.669	58.728	58.788	58.848	58.907	58.967	59.027	59.086	59.146	1150
1160	59.146	59.206	59.265	59.325	59.385	59.444	59.504	59.564	59.624	59.683	59.743	1160
1170	59.743	59.803	59.863	59.922	59.982	60.042	60.102	60.161	60.221	60.281	60.341	1170
1180	60.341	60.400	60.460	60.520	60.580	60.640	60.699	60.759	60.819	60.879	60.939	1180
1190	60.939	60.998	61.058	61.118	61.178	61.238	61.297	61.357	61.417	61.477	61.537	1190
1200	61.537	61.597	61.656	61.716	61.776	61.836	61.896	61.956	62.015	62.075	62.135	1200
1210	62.135	62.195	62.255	62.315	62.375	62.434	62.494	62.554	62.614	62.674	62.734	1210
1220	62.734	62.794	62.854	62.913	62.973	63.033	63.093	63.153	63.213	63.273	63.333	1220
1230	63.333	63.392	63.452	63.512	63.572	63.632	63.692	63.752	63.812	63.872	63.931	1230
1240	63.931	63.991	64.051	64.111	64.171	64.231	64.291	64.351	64.411	64.470	64.530	1240
1250	64.530	64.590	64.650	64.710	64.770	64.830	64.890	64.950	65.009	65.069	65.129	1250
1260	65.129	65.189	65.249	65.309	65.369	65.429	65.488	65.548	65.608	65.668	65.728	1260
1270	65.728	65.788	65.848	65.907	65.967	66.027	66.087	66.147	66.207	66.267	66.326	1270
1280	66.326	66.386	66.446	66.506	66.566	66.626	66.686	66.745	66.805	66.865	66.925	1280
1290	66.925	66.985	67.045	67.104	67.164	67.224	67.284	67.344	67.404	67.463	67.523	1290
1300	67.523	67.583	67.643	67.703	67.762	67.822	67.882	67.942	68.002	68.061	68.121	1300
1310	68.121	68.181	68.241	68.301	68.360	68.420	68.480	68.540	68.599	68.659	68.719	1310
1320	68.719	68.779	68.839	68.898	68.958	69.018	69.078	69.137	69.197	69.257	69.317	1320
1330	69.317	69.376	69.436	69.496	69.556	69.615	69.675	69.735	69.795	69.854	69.914	1330
1340	69.914	69.974	70.034	70.093	70.153	70.213	70.272	70.332	70.392	70.452	70.511	1340
1350	70.511	70.571	70.631	70.691	70.750	70.810	70.870	70.930	70.989	71.049	71.109	1350
1360	71.109	71.169	71.228	71.288	71.348	71.408	71.467	71.527	71.587	71.647	71.707	1360
1370	71.707	71.766	71.826	71.886	71.946	72.005	72.065	72.125	72.185	72.245	72.305	1370
1380	72.305	72.364	72.424	72.484	72.544	72.604	72.664	72.724	72.783	72.843	72.903	1380
1390	72.903	72.963	73.023	73.083	73.143	73.203	73.263	73.323	73.383	73.443	73.503	1390
1400	73.503	73.563	73.623	73.683	73.743	73.803	73.863	73.923	73.984	74.044	74.104	1400
1410	74.104											1410
°C	0	1	2	3	4	5	6	7	8	9	10	°C